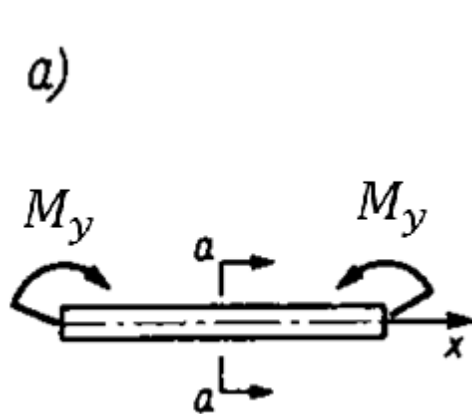




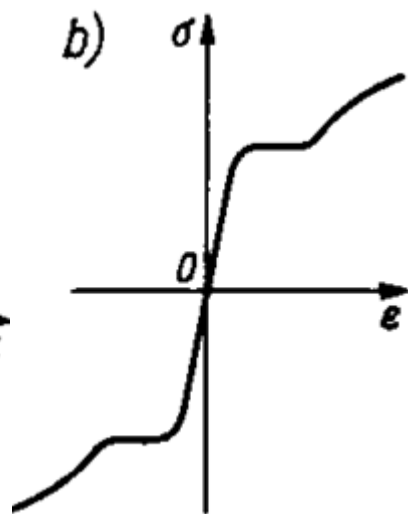
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Finite element method 2 (FEM 2)

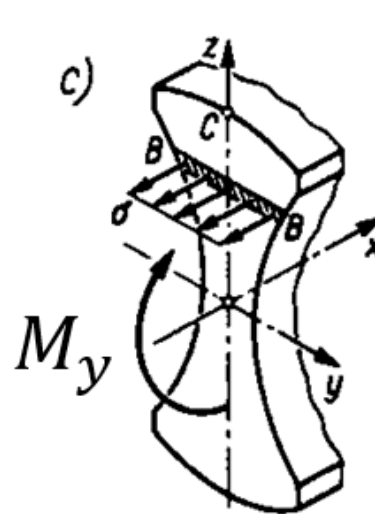
Elasto-plastic bending of a beam



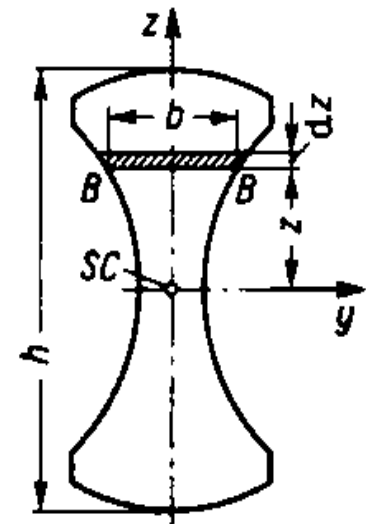
Pure bending



Tensile test graph



Normal stress in the cross-section



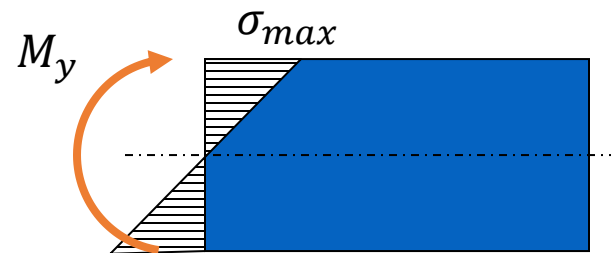
Cross-sectional area

Stress distribution in the elastic range:

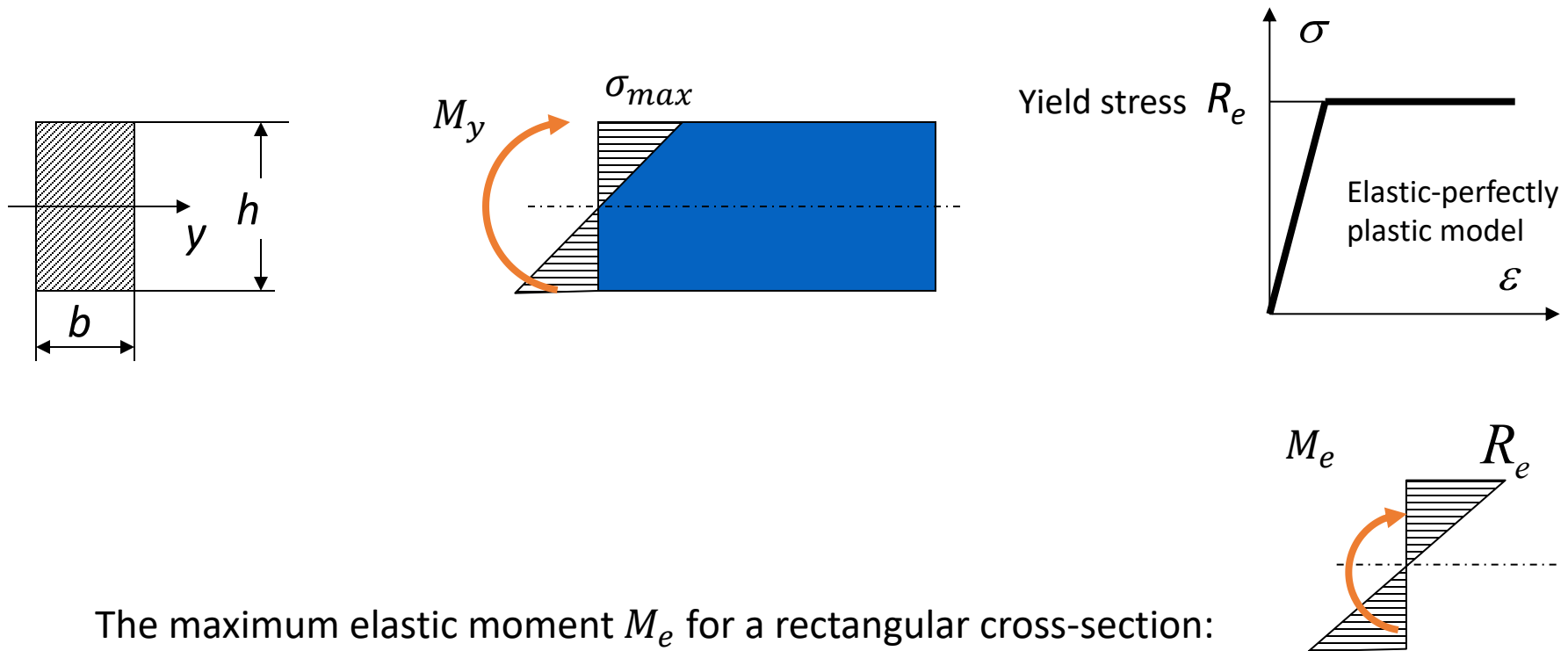
$$\sigma = -\frac{M_y \cdot z}{J_y}$$



$$\sigma_{max} = \frac{M_y \cdot \frac{h}{2}}{J_y}$$



Bending of a beam with a rectangular cross-section made of a material with elasto-plastic characteristics without hardening:



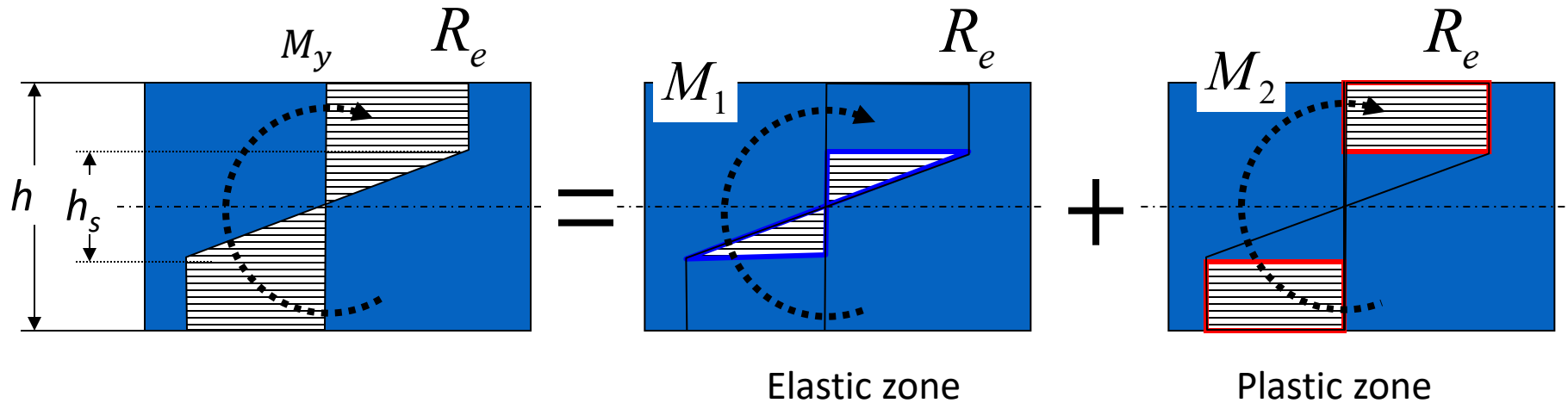
The maximum elastic moment M_e for a rectangular cross-section:

$$\sigma_{max} = \frac{M_y \cdot \frac{h}{2}}{\frac{bh^3}{12}} = R_e$$



$$M_e = \frac{R_e bh^2}{6}$$

After exceeding the maximum elastic moment, subsequent fibers will reach the plastic state and the stress distribution in the cross-section will be trapezoidal:



The cross-sectional area carry two parts of the bending moment.

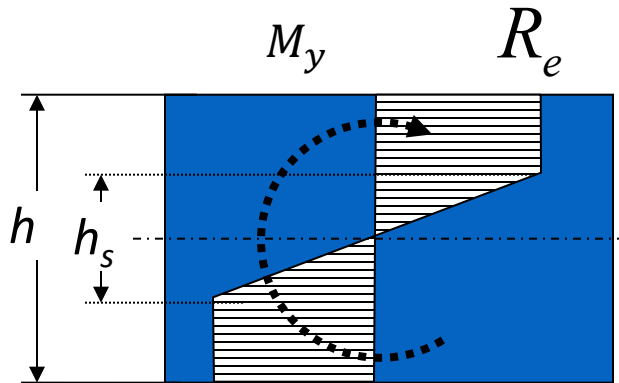
After integration:

$$M_y = M_1 + M_2 = \frac{R_e h_s^2 b}{6} + b \cdot R_e \frac{(h - h_s)}{2} \cdot \frac{(h + h_s)}{2}$$

$$M_y = \frac{R_e b h^2}{6} \left[\frac{3}{2} - \frac{1}{2} \left(\frac{h_s}{h} \right)^2 \right]$$



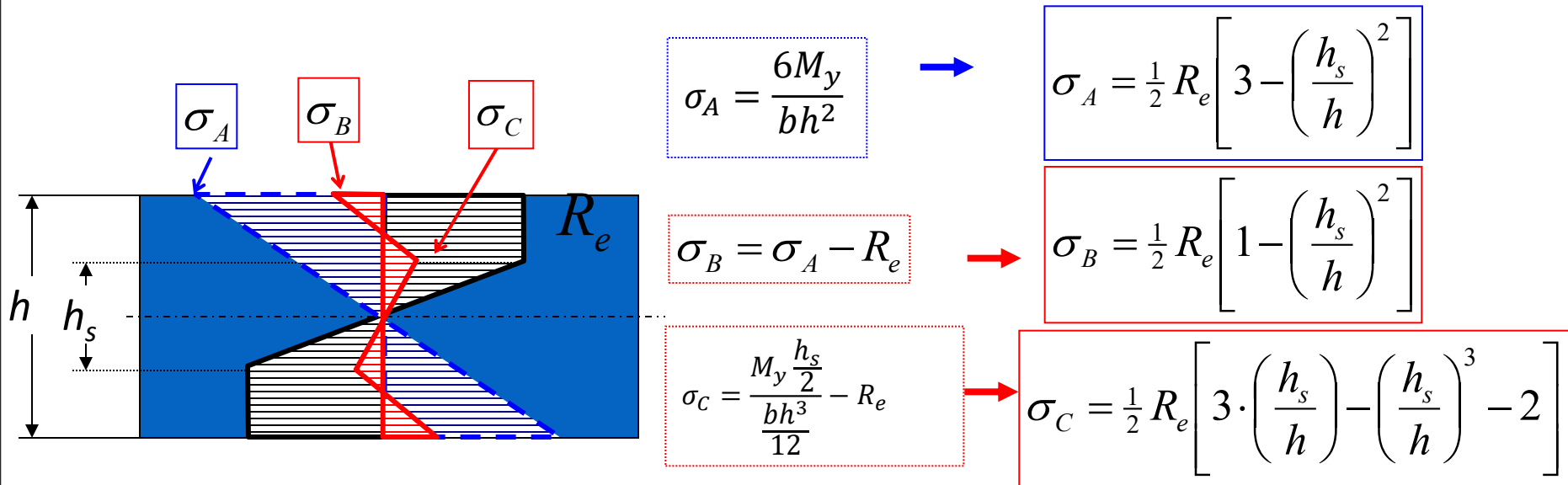
$$M_y = M_e \left[\frac{3}{2} - \frac{1}{2} \left(\frac{h_s}{h} \right)^2 \right]$$



The bending moment for elasto-plastic bending:

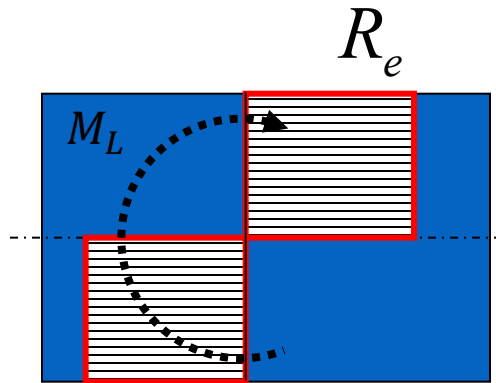
$$M_y = \frac{R_e b h^2}{6} \left[\frac{3}{2} - \frac{1}{2} \left(\frac{h_s}{h} \right)^2 \right]$$

If we now unload the beam, this process will be elastic:



After unloading, residual stresses remains

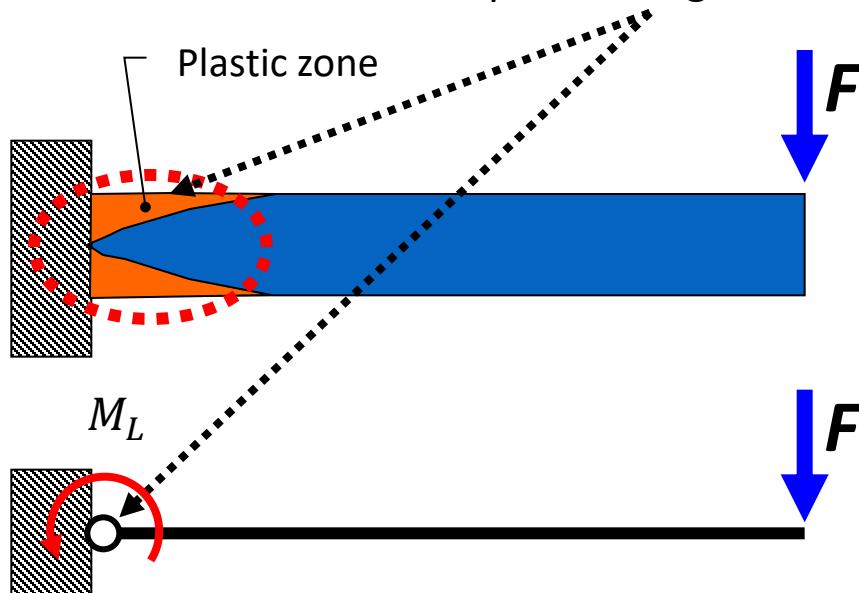
For full plasticization of the cross-section we need a limit moment M_L (corresponding to the beam's load-bearing capacity):



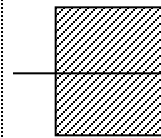
$$M_y = M_e \left[\frac{3}{2} - \frac{1}{2} \left(\frac{h_s}{h} \right)^2 \right]$$

$$M_L = M_y(h_s = 0) = 1.5M_e$$

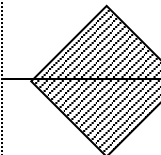
In the case of a cantilever beam, complete plasticization of the cross-section will result in the formation of a plastic hinge and the beam will become a mechanism.



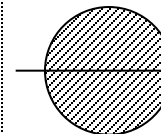
For typical sections:



$$M_L = 1.5M_e$$



$$M_L = 2.0M_e$$



$$M_L = 1.7M_e$$